



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4212-1
Job Sheet 170099



Part No: D4212-1

Job Qty: 100 ea

Part Name: 429 Clamp Cushion



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/18

Job Tracking No:

Due Date: 1/26/18

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Heli Charter Limited (CHCHA04)

Merlin Way, Maston, Kent Ramsgate, , CT 12 5FE United Kingdom ph:01843 822 555

Note: DWG REV E IPP REV:A NEW ISSUE 10-09-29 JLM VERIFIED BY:DD IPP REV:B 11.01.10 AS PER DWG
REV:C DD VERF:EC IPP REV:C 16-11-10 AS PER DWG REV:E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	100 pcs		1/26/18	0.00	0.00	Purchasing		AT (8/24/18)
110	Packaging	100 pcs		1/26/18	0.00	0.00	Packaging2		AT (8/24/18)
120	QC	100 pcs		1/26/18	0.00	0.00	QC6		38 17
130	Packaging	100 pcs		1/26/18	0.00	0.00	Packaging3-2	5:54:5	8 9:38 8:31
140	QC21-SA	100 Ea		1/26/18	0.00	0.00	QC21		9:38

Part Op Descriptions: 100 - ISSUE P/O: P0038755 MANUFACTURE AS PER DWG D4212-1

JAN 10 2017

MAR 01 2018
MAR 02 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D4212-1F	100	0	0	0

Part Specifications

Specifications could not be found.

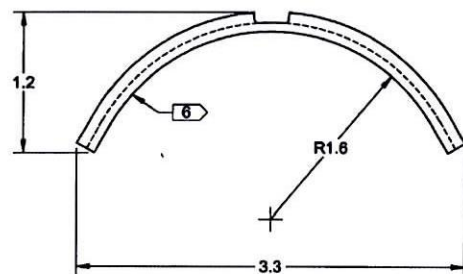
Plex 1/10/18 8:01 AM dart.lacelle.linda

429 Clamp Cushion

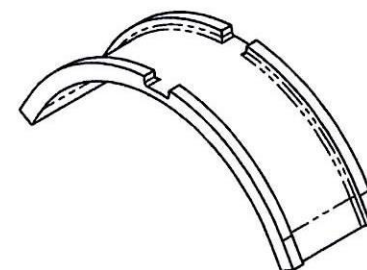
PART NO: D4212-1
Serial No/Batch: S046545
Revision:
Operation: Packaging
Change No:

Packaging

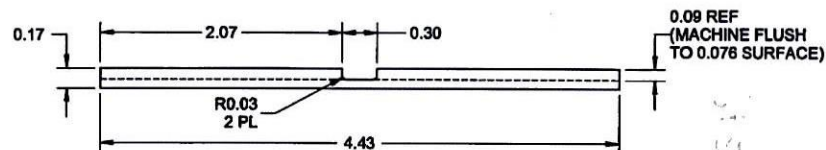
Mfg Date: 02/28/18
Job No: 170099



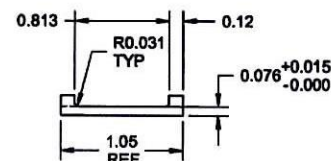
D4212-1 CLAMP CUSHION
(MAKE FROM D4212-1F)
(COLD FORMED DURING INSTALLATION, DIMS REFERENCE ONLY)



DAS
13
9-89
JAN 10 2018



D4212-1F FLAT MACHINED STATE



NOTES:

- 1) MATERIAL: MAKE FROM D4287-1 OR VIRGIN GAR-DUR UHMW-PE, NATURAL, (GARLAND MANUFACTURING COMPANY)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.02 lbs

RELEASED
2016-11-09
EW16-66

APPROVED

REV.	DESCRIPTION	BY	DATE
E	ADD PURCHASE OPTION-NEW SUPPLIER REF CIR16-69	DB	16.05.09
D	ADD RETENTION SLOT, ADD COLD FORM NOTE. REFERENCE DIMENSIONS IN D4212-1 REASON: PAR 14-331, NCR 14-3521	VS	15.04.24
C	ADDED FLAT MACHINED STATE; CHANGED DIMENSIONS IAW MANUFACTURING PROCESS. REF: PAR10-29.	MB	10.12.07
B	REDESIGN TO REDUCE COST; "CLAMP CUSHION" WAS "429 CLAMP CUSHION"; MATL WAS MUHMMWTR3.500W.XXXW (ZN A7-1)	MB	10.10.26
A	NEW ISSUE	MB	10.09.29
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4212 TITLE CLAMP CUSHION SCALE NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	DB		
CHECKED	ML		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS	REV. E SHEET 1 OF 1	
DATE	16.05.09		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038755

Supplier: GAR001-VU
Garland Manufacturing Co.
P.O. Box 538
Saco, ME 4072 USA
Phone: 207-283-3693
Fax: 207-283-4834

PO No: PO038755
PO Date: 1/10/18
Due Date: 1/26/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED
JAN 11 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	D4012-1F		Cushion As per Dwg 4012 Rev. E	Firmed	1/26/18	300 pcs	0 pcs	300 pcs	\$2.64/pcs	\$792.00
Line Item Note		job# 170097 <i>Rush !!</i>								
2	D4012-3F		Cushion As per Dwg 4012 Rev. E	Firmed	1/26/18	100 pcs	0 pcs	100 pcs	\$2.64/pcs	\$264.00
Line Item Note		job # 170098 <i>AT 18/02/18</i>								
3	D4212-1F		429 Clamp Cushion As per Dwg D4212 Rev. E	Firmed	1/26/18	100 pcs	0 pcs	100 pcs	\$3.28/pcs	\$328.00
Line Item Note		job# 170099 <i>AT 18/02/18</i>								
4	D4953-1F		Cushion As per Dwg 4953 Rev. C	Firmed	1/26/18	160 pcs	0 pcs	160 pcs	\$3.25/pcs	\$520.00
Line Item Note		job# 170100 <i>AT 18/02/18</i>								
Grand Total:										\$1,904.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

CL
12/5

DEPARTMENT OF HOMELAND SECURITY
U.S. Customs and Border Protection

OMB No. 1651-0098
Exp. 10-31-2016

**NORTH AMERICAN FREE TRADE AGREEMENT
CERTIFICATE OF ORIGIN**

19 CFR 181.11, 181.22

Bill of Lading / Air Waybill No: 1Z0194446856335113

1. EXPORTER NAME AND ADDRESS

Garland Mfg
55 Ind'l Park Rd

Saco, ME 040721804

United States

TAX IDENTIFICATION NUMBER:

3. PRODUCER NAME AND ADDRESS

Same as Shipper

TAX IDENTIFICATION NUMBER:

2. BLANKET PERIOD

FROM 22/FEB/2018

TO 31/DEC/2018

4. IMPORTER NAME AND ADDRESS

DART AEROSPACE
1270 ABERDEEN ST

HAWKESBURY, ON K6A1K7

Canada

TAX IDENTIFICATION NUMBER:

5. DESCRIPTION OF GOOD(S)	6. HS TARIFF CLASSIFICATION NUMBER	7. PREFERENCE CRITERION	8. PRODUCER	9. NET COST	10. COUNTRY OF ORIGIN
UHMW PLASTIC	392190	A	YES	NO	US
UHMW PLASTIC	392190	A	YES	NO	US
UHMW PLASTIC	392190	A	YES	NO	US

I CERTIFY THAT:

- THE INFORMATION ON THIS DOCUMENT IS TRUE AND ACCURATE AND I ASSUME THE RESPONSIBILITY FOR PROVIDING SUCH REPRESENTATIONS. I UNDERSTAND THAT I AM LIABLE FOR ANY FALSE STATEMENTS OR MATERIAL OMISSIONS MADE ON OR IN CONNECTION WITH THIS DOCUMENT;
- I AGREE TO MAINTAIN AND PRESENT UPON REQUEST, DOCUMENTATION NECESSARY TO SUPPORT THIS CERTIFICATE, AND TO INFORM, IN WRITING, ALL PERSONS TO WHOM THE CERTIFICATE WAS GIVEN OF ANY CHANGES THAT COULD AFFECT THE ACCURACY OR VALIDITY OF THIS CERTIFICATE;
- THE GOODS ORIGINATED IN THE TERRITORY OF ONE OR MORE OF THE PARTIES, AND COMPLY WITH THE ORIGIN REQUIREMENTS SPECIFIED FOR THOSE GOODS IN THE NORTH AMERICAN FREE TRADE AGREEMENT AND UNLESS SPECIFICALLY EXEMPTED IN ARTICLE 411 OR ANNEX 401, THERE HAS BEEN NO FURTHER PRODUCTION OR ANY OTHER OPERATION OUTSIDE THE TERRITORIES OF THE PARTIES; AND
- THIS CERTIFICATE CONSISTS OF PAGES, INCLUDING ALL ATTACHMENTS.

11a. AUTHORIZED SIGNATURE 	11b. COMPANY Garland MFG
11c. NAME Michael Crowley	11d. TITLE Shipper
11e. DATE 2-22-18	11f. TELEPHONE NUMBER (Voice) 207 283 3693 (Facsimile)